RONASS TWO-COMPONENT EPOXY PRIMER
2300 (A&B COMPONENTS)

A special quick-drying two-component epoxy primer with excellent mechanical, chemical and humidity resistances. Once fully cured, this coating exhibits outstanding adhesion, hardness and flexibility.

USES AND SUITABALE TOP-COATS

Recommended Uses	Primer and intermediate coat for steel structures brushed or sandblasted steel surfaces, and maintenance operations.
Suitable Top-Coats	This product can be over-coated with all types of coatings and finishes.

CHEMICAL COMPOSITION

Type of Binder	Epoxy – Polyamide	Solid Content After Mixing	70 ± 1% By Weight
Number of Component(s)	2 Components		47 ± 2% By Volume
Curing Mechanism	Chemical Reaction	Flash Point	28°C (82°F)

PHYSICAL PROPERTIES

Finish	Flat
Colour	Grey (Comparable with RAL-7000: Silver Grey) and Red Oxide (Comparable with RAL-3009: Oxide Red)
Specific Gravity after Mixing	1.50 ± 0.05 gr/cm³

APPLICATION DETAILS

Surface Preparation	All oil, grease, dirt and other contaminants must be removed from the surface. Wire Brush or sandblast according to the surface conditions.
Mixing Ratio	Component A: 100 Parts by weight Component B(2300-B or RTB-9000) :15 Parts by weight
Mixing Instructions	Mix component A thoroughly with a suitable mixer, then add component B slowly and mix well for 5 minutes. Keep the mixture for 10 additional minutes prior to thinning down to allow for the pre-reaction time. Do not thin down each component separately.
Pot Life	4 Hours at 25°C
Theoretical Consumption	160 gr/m² @ 50 Microns DFT

Paint Application

Methods	Airless Spray	Air Spray	Brush	Roller
Nozzle Size	0.011" – 0.015"	1.80 mm	---	---
Pump Ratio	1 / 45	---	---	---
Air Pressure	4 – 6 Bar	3 – 5 Bar	---	---
Thinning	5 – 10% T-445	10 – 20% T-445	3 – 5% T-445	3 – 5% T-445

Film Thickness

	Recommended	Minimum	Maximum
Wet Film Thickness (µm)	160	30	210
Dry Film Thickness (µm)	75	15	100

Drying Time@25°C

Dust Free Time	Tack Free Time	Dry to Handle	Fully Cured	Recoating Interval
10 – 15 Minutes	1 – 2 Hours	3 – 4 Hours	10-14Days	Min. 8 Hours Max. 14 Days

**Drying time calculated at 25°C according to ASTM test method D-1640 for 100 µm WFT*

Application Limits

Relative Humidity	Min. ---	Max. 80%
Temperature	Min. +5°C	Max. +40°C
Substrate Temperature*	Min. +5°C	Max. +45°C

**Please note that the substrate temperature should be at least 5°C above the dew point*

Recommendations

-Should the recoating interval have expired, please refer to the procedures outlined in the Ronass Instruction Leaflet.
-Clean tools thoroughly before and immediately after use with T-445.

PACKING, STORAGE AND SAFETY

Packing	Component A(Epoxy): 4 Litres Containers (5 kgs. Net) and Component B(Hardener): 1 Litres Containers (0.750 kgs. Net)
Storage Conditions	To be stored in cool and dry conditions in original sealed containers.
Shelf Life	At least 18 months after delivery in original sealed containers and proper storage conditions with temperature of 25°C.
Safety	This product contains organic solvents and flammable materials. Keep away from sparks, fires, electrical cables and equipments, direct sunshine and out of children's reach. Protect skin, eyes, and avoid prolonged breathing of solvent vapor during application. Use with adequate ventilation.