RONASS GLASS FLAKE EPOXY COATING
RTB-1274-R (A&B COMPONENTS)

Special heavy-duty two-component glass flake epoxy coating with excellent adhesion, chemical resistance and great mechanical properties.

USES AND SUITABALE TOP-COATS

Recommended Uses	Single coating system for protection of steel surfaces against corrosion in offshore and marine structures, and an interior coating for tanks and pipelines. This coating is also recommended for use in industrial areas for new construction and maintenance operations.
Suitable Top-Coats	RTB-1274-R can be over-coated by itself.

CHEMICAL COMPOSITION

Type of Binder	Epoxy – Polyaminoamide	Solid Content After Mixing	86 ± 1% By Weight
Number of Component(s)	2 Components		72± 2% By Volume
Curing Mechanism	Chemical Reaction		
Main Pigment(s)	Glass Flake	Flash Point	29°C (84°F)

PHYSICAL PROPERTIES

Finish	Semi gloss
Colour	Wide range available according to the RAL colour system
Specific Gravity after Mixing	1.65 ± 0.05 gr/cm³
Thermal Tolerance	Min -50°C Max 160°C

APPLICATION DETAILS

Surface Preparation: All oil, grease, dirt and other contaminants must be removed from the surface. Sandblast according to Swedish Standard(SIS 5900)Sa 3(roughness: min 120 µm) is recommended.

Mixing Ratio: Component A: 100 Parts by weight Component B: RTB-1274-R-B or RTB-9300 10 Parts by weight

Mixing Instructions: Mix component A thoroughly with a suitable mixer, then add component B slowly and mix well for 5 minutes. Keep the mixture for 5 additional minutes prior to thinning down to allow for the pre-reaction time. Do not thin down each component separately.

Pot Life: 2 Hours at 25°C

Theoretical Consumption: 920 gr/m² @ 400 Microns DFT

Paint Application

Methods	Airless Spray	Air Spray	Brush	Roller
Nozzle Size	0.017" – 0.021"	1.80 mm	---	---
Pump Ratio	1 / 68	---	---	---
Air Pressure	4 – 6 Bar	3 – 5 Bar	---	---
Thinning	3 – 5% T-445	5 – 10% T-445	2 – 4% T-445	2 – 4% T-445

Film Thickness

	Recommended	Minimum	Maximum
Wet Film Thickness (µm)	555	280	780
Dry Film Thickness (µm)	400	200	560

Drying Time@25°C

Dust Free Time	Tack Free Time	Dry to Handle	Fully Cured	Recoating Interval
1 – 2 Hours	3 – 4 Hours	6 – 8 Hours	7 – 10 Days	Min. 16 Hours Max. 10 Days

**Drying time calculated at 25°C according to ASTM test method D-1640 for 100 µm WFT*

Application Limits

Relative Humidity	Min. ---	Max. 80%
Temperature	Min. +5°C	Max. +40°C
Substrate Temperature*	Min. +5°C	Max. +45°C

**Please note that the substrate temperature should be at least 5°C above the dew point*

Recommendations: -Should the recoating interval have expired, please refer to the procedures outlined in the Ronass Instruction Leaflet.
-Clean tools thoroughly before and immediately after use with cleaning solvent T-111 or T-445.

PACKING, STORAGE AND SAFETY

Packing	Component A(Epoxy): 20 Litres Containers (25 kgs. Net) and Component B(Hardener): 4 Litres Containers (2.5 kgs. Net)
Storage Conditions	To be stored in cool and dry conditions in original sealed containers.
Shelf Life	At least 12 months after delivery in original sealed containers and proper storage conditions with temperature of 25°C.
Safety	This product contains organic solvents and flammable materials. Keep away from sparks, fires, electrical cables and equipments,direct sunshine and out of children's reach. Protect skin, eyes, and avoid prolonged breathing of solvent vapor during application. Use with adequate ventilation.