RONASS AIR-DRYING ACRYLIC COATING
RTB-1316

Special one-component coating with excellent adhesion, hiding power and anti-corrosive properties.

USES AND SUITABALE TOP-COATS

Recommended Uses	First coat for brushed and sandblasted steel structures and metal surfaces in new construction and maintenance operations.
Suitable Top-Coats	Alkyd urethane coatings, synthetic finishes baking enamels.

CHEMICAL COMPOSITION

Type of Binder	Acrylic Resin	Solid Content	65 ± 1% By Weight
Number of Component(s)	1 Component		44 ± 2% By Volume
Curing Mechanism	Solvent Evaporation and Oxidation		
Main Pigment(s)	Zinc Phosphate and Other Active Pigments	Flash Point	20°C (68°F)

PHYSICAL PROPERTIES

Finish	Semi flat
Colour	Signal Black (RAL-9004)
Specific Gravity	1.40 ± 0.05 gr/cm³

APPLICATION DETAILS

Surface Preparation: All oil, grease, dirt and other contaminants must be removed from the surface. Wire brush or Sandblast according to Swedish Standard (SIS 5900) Sa 2 is recommended.

Theoretical Consumption: 65 gr/m² @ 20 Microns DFT

Paint Application

Methods	Airless Spray	Air Spray	Brush	Roller
Nozzle Size	0.009" – 0.015"	1.80 mm	---	---
Pump Ratio	1 / 45	---	---	---
Air Pressure	3 – 5 Bar	3 – 5 Bar	---	---
Thinning	10 – 15% T-1317	20 – 30% T-1317	3 – 5% T-1317	3 – 5% T-1317

Film Thickness

	Recommended	Minimum	Maximum
Wet Film Thickness (µm)	40	30	70
Dry Film Thickness (µm)	20	15	30

Drying Time@25°C

Dust Free Time	Tack Free Time	Dry to Handle	Recoating Interval
2 – 4 Minutes	20 – 30 Minutes	12 – 16 Hours	Min. 8 Hours Max. Not Limited

**Drying time calculated at 25°C according to ASTM test method D-1640 for 100 µm WFT*

Application Limits

Relative Humidity	Min. ---	Max. 80%
Temperature	Min. +5°C	Max. +40°C
Substrate Temperature*	Min. +5°C	Max. +45°C

**Please note that the substrate temperature should be at least 5°C above the dew point*

Recommendations:
-Should the recoating interval have expired, please refer to the procedures outlined in the Ronass Instruction Leaflet.
-Clean tools thoroughly before and immediately after use with cleaning solvent T-111 or T-1317.

PACKING, STORAGE AND SAFETY

Packing: 21 Litres Containers (25 kgs. Net)

Storage Conditions: To be stored in cool and dry conditions in original sealed containers.

Shelf Life: At least 18 months after delivery in original sealed containers and proper storage conditions with temperature of 25°C.

Safety: This product contains organic solvents and flammable materials. Keep away from sparks, fires, electrical cables and equipments,direct sunshine and out of children's reach.

Protect skin, eyes, and avoid prolonged breathing of solvent vapor during application. Use with adequate ventilation.