ANTI-FOULING MARINE COATING

RTB-1338-R

A high-performance, tin-free, self-polishing anti-fouling finish coat with excellent adhesion and durability. RTB-1338-R also has great seawater resistances and does not allow sea fouling and microorganisms to settle on underwater ship hulls. This Coating has a Quality Certification issued by DNV-GL. (Certificate No. TAK000015X)

USES AND SUITABALE PRIMERS

Recommended Uses	A single-pack, self-polishing, anti-fouling finish coat for marine protective coating systems, exterior coatings on vessels and immersed marine structures. This coating is also used for new construction and maintenance operations.
Suitable Primers	Prior to applying RTB-1338-R, treat the surface with RTB-1134-R (Epoxy Marine Sealer) and RTB-1135 (Epoxy Marine Primer).

CHEMICAL COMPOSITION

Type of Binder	Polyvinyl Resin System	Solid Content	70 ± 1% By Weight
Number of Component(s)	1 Component		38 ± 2% By Volume
Curing Mechanism	Solvent Evaporation	Flash Point	28°C (82°F)

PHYSICAL PROPERTIES

Finish	Semi flat
Colour	Signal Black (RAL-9004), Tomato Red (RAL-3013) and Chestnut Brown (RAL-8015)
Specific Gravity	1.75 ± 0.05 gr/cm³

APPLICATION DETAILS

Surface Preparation: All oil, grease, dirt and other contaminants must be removed from the surface. Sandblast according to Swedish Standard (SIS 5900) Sa 2 ½, and treatment with RTB-1134-R (Epoxy Marine Sealer) and RTB-1135 (Epoxy Marine Primer) is recommended.

Theoretical Consumption: 460 gr/m² @ 100 Microns DFT

Paint Application

Methods	Airless Spray	Air Spray	Brush	Roller
Nozzle Size	0.015" – 0.019"	1.80 mm	---	---
Pump Ratio	1 / 68	---	---	---
Air Pressure	3 – 5.5 Bar	3 – 5 Bar	---	---
Thinning	7 – 10% T-1339	15 – 20% T-1339	3 – 5% T-1339	3 – 5% T-1339

Film Thickness

	Recommended	Minimum	Maximum
Wet Film Thickness (µm)	330	200	400
Dry Film Thickness (µm)	125	80	150

Drying Time@25°C

Dust Free Time	Tack Free Time	Dry to Handle	Ready to Undock
10 Minutes	30 – 40 Minutes	4 – 6 Hours	Min. 24 Hours Max. 7 Days

**Drying time calculated at 25°C according to ASTM test method D-1640 for 100 µm WFT*

Application Limits

Relative Humidity	Min. ---	Max. 80%
Temperature	Min. +5°C	Max. +40°C
Substrate Temperature*	Min. +5°C	Max. +45°C

**Please note that the substrate temperature should be at least 5°C above the dew point*

Recommendations:
-Should the recoating interval have expired, please refer to the procedures outlined in the Ronass Instruction Leaflet.
-Clean tools thoroughly before and immediately after use with cleaning solvent T-111 or T-1339.

PACKING, STORAGE AND SAFETY

Packing	20 Litres Containers (25 kgs. Net)
Storage Conditions	To be stored in cool and dry conditions in original sealed containers.
Shelf Life	12 months after delivery in original sealed containers and proper storage conditions with temperature of 25°C.
Safety	This product contains organic solvents and flammable materials. Keep away from sparks, fires, electrical cables and equipments,direct sunshine and out of children's reach. Protect skin, eyes, and avoid prolonged breathing of solvent vapor during application. Use with adequate ventilation.