SEMI-FLAT SYNTHETIC ENAMEL

RTB-680-M

Semi-flat synthetic enamel coating with excellent hiding power, excellent weather resistance, very good outdoor stability and durability.

USES AND SUITABALE PRIMERS

Recommended Uses	Can be used as Intermediate and top-coat for metal surfaces and maintenance operations.
Suitable Primers	Alkyd and other synthetic primers.

CHEMICAL COMPOSITION

Type of Binder	Modified Alkyd Resin	Solid Content	65 ± 1% By Weight
Number of Component(s)	1 Component		48 ± 2% By Volume
Curing Mechanism	Solvent Evaporation and Oxidation		
Main Pigment(s)	Non-Toxic Inert Pigments	Flash Point	28°C (82°F)

PHYSICAL PROPERTIES

Finish	Semi flat
Colour	Wide range available according to the RAL and BS colour systems
Specific Gravity	1.25 ± 0.05 gr/cm³
Heat Resistance	Continuous Service: 80°C Non-Continuous Service: 120°C

APPLICATION DETAILS

Surface Preparation: All oil, grease, dirt and other contaminants must be removed from the surface. Wire brush or sandblast according to the surface conditions, and treatment with a suitable primer is recommended.

Theoretical Consumption: 130 gr/m² @ 50 Microns DFT

Paint Application

Methods	Airless Spray	Air Spray	Brush	Roller
Nozzle Size	0.009" – 0.013"	1.80 mm	---	---
Pump Ratio	1 / 28	---	---	---
Air Pressure	4 – 6 Bar	3 – 4 Bar	---	---
Thinning	5 – 10% T-411	15 – 20% T-411	3 – 5% T-411	3 – 5% T-411

Film Thickness

	Recommended	Minimum	Maximum
Wet Film Thickness (µm)	115	75	155
Dry Film Thickness (µm)	55	35	75

Drying Time@25°C

Dust Free Time	Tack Free Time	Dry to Handle	Dry Hard	Recoating Interval
30 – 60 Minutes	3– 4 Hours	8– 12 Hours	24 Hours	Min. 16 Hours

**Drying time calculated at 25°C according to ASTM test method D-1640 for 100 µm WFT*

Application Limits

Relative Humidity	Min. ---	Max. 80%
Temperature	Min. +5°C	Max. +40°C
Substrate Temperature*	Min. +5°C	Max. +45°C

**Please note that the substrate temperature should be at least 5°C above the dew point*

Recommendations:
-Should the recoating interval have expired, please refer to the procedures outlined in the Ronass Instruction Leaflet.
-Clean tools thoroughly before and immediately after use with T-411.

PACKING, STORAGE AND SAFETY

Packing	20 Litres Containers (25 kgs. Net)
Storage Conditions	To be stored in cool and dry conditions in original sealed containers.
Shelf Life	At least 18 months after delivery in original sealed containers and proper storage conditions with temperature of 25°C.
Safety	This product contains organic solvents and flammable materials. Keep away from sparks, fires, electrical cables and equipments, direct sunshine and out of children's reach. Protect skin, eyes, and avoid prolonged breathing of solvent vapor during application. Use with adequate ventilation.