FUEL-RESISTANT EPOXY COATING
RTB-875-R (A&B COMPONENTS)

Two-component solvent and fuel-resistant, high-build epoxy coating with exceptional, water, and organic solvent resistances. This coating also has excellent adhesion and anti-corrosive properties.

USES AND SUITABALE PRIMERS

Recommended Uses	Finish coat for steel structures, maintenance operations, protective coating systems, and interior coatings for vessels and fuel tanks.
Suitable Primers	RTB-874-R (Ronass Fuel-Resistant Epoxy Primer) , RTB-496 (H.C. Zinc-Rich Epoxy Primer), RTB-1180 (Special Zinc-Rich Epoxy Primer), RTB-1185(Zinc-Rich Epoxy Primer).

CHEMICAL COMPOSITION

Type of Binder	Epoxy – Polyaminoamide	Solid Content After Mixing	78 ± 1% By Weight
Number of Component(s)	2 Components		58 ± 2% By Volume
Curing Mechanism	Chemical Reaction	Flash Point	28°C (82°F)

PHYSICAL PROPERTIES

Finish	Gloss
Colour	Light Grey (RAL-7035)
Specific Gravity after Mixing	1.60 ± 0.05 gr/cm³

APPLICATION DETAILS

Surface Preparation: All oil, grease, dirt and other contaminants must be removed from the surface. Sandblast according to Swedish Standard (SIS 5900). Sa 3, and treatment with RTB-496 (H.C. Zinc-Rich Epoxy Primer) or RTB-874-R (Ronass Fuel-Resistant Epoxy Primer) is recommended.

Mixing Ratio: Component A: 100 Parts by weight Component B(RTB-875-R-B or RTB-9400): 10 Parts by weight

Mixing Instructions: Mix component A thoroughly with a suitable mixer, then add component B slowly and mix well for 5 minutes. Keep the mixture for 10 additional minutes prior to thinning down to allow for the pre-reaction time. Do not thin down each component separately.

Pot Life: 2 Hours at 25°C

Theoretical Consumption: 275 gr/m² @ 100 Microns DFT

Paint Application:

Methods	Airless Spray	Air Spray	Brush	Roller
Nozzle Size	0.011" – 0.015"	1.80 mm	---	---
Pump Ratio	1 / 45	---	---	---
Air Pressure	4 – 6 Bar	3 – 4 Bar	---	---
Thinning	5 – 10% T-445	10 – 15% T-445	3 – 5% T-445	3 – 5% T-445

Film Thickness:

	Recommended	Minimum	Maximum
Wet Film Thickness (µm)	175	130	300
Dry Film Thickness (µm)	100	75	175

Drying Time@25°C:

Dust Free Time	Tack Free Time	Dry to Handle	Fully Cured	Recoating Interval
30 – 60 Minutes	3 – 4 Hours	4 – 6 Hours	7 – 10 Days	Min. 16 Hours Max. 10 Days

**Drying time calculated at 25°C according to ASTM test method D-1640 for 100 µm WFT*

Application Limits:

Relative Humidity	Min. ---	Max. 80%
Temperature	Min. +5°C	Max. +40°C
Substrate Temperature*	Min. +5°C	Max. +45°C

**Please note that the substrate temperature should be at least 5°C above the dew point*

Recommendations: -Should the recoating interval have expired, please refer to the procedures outlined in the Ronass Instruction Leaflet.
-Clean tools thoroughly before and immediately after use with cleaning solvent T-111 or T-445.

PACKING, STORAGE AND SAFETY

Packing	Component A(Epoxy): 20 Litres Containers (25 kgs. Net) and Component B(Hardener): 4 Litres Containers (2.5 kgs. Net)
Storage Conditions	To be stored in cool and dry conditions in original sealed containers.
Shelf Life	At least 18 months after delivery in original sealed containers and proper storage conditions with temperature of 25°C.
Safety	This product contains organic solvents and flammable materials. Keep away from sparks, fires, electrical cables and equipments,direct sunshine and out of children's reach. Protect skin, eyes, and avoid prolonged breathing of solvent vapor during application. Use with adequate ventilation.